

STUDY ON MECHANICAL AND EROSION PROPERTIES OF

AGGREGATED SOIL



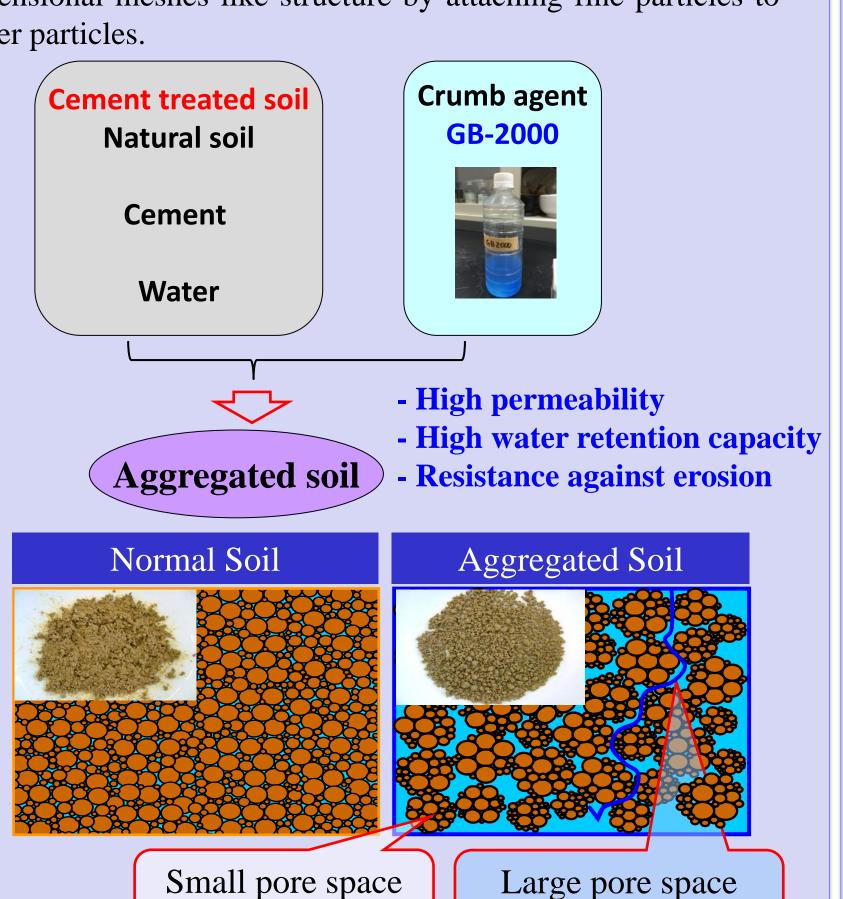
団粒化土の力学特性と侵食性に関する研究

Aggregated soil is a chemically stabilized soil, to increase the permeability and water retention capacity of natural soil. The geotechnical properties of aggregated soil is not yet properly understood to be used as a major construction material. In this study mechanical and erosion properties of aggregated sand with natural sand and cement treated sand were compared. Masado was used as natural sand. Basic soil tests, unconfined compressive strength test(7 & 28 curing days), and permeability test were conducted for each type of soils. A new permeability apparatus was used to evaluate internal erosion of the soil. Turbidity of the outflow was measured to evaluate the degree of internal erosion. The microstructure of the treated soil was observed using scanning electron microscope (SEM) images.

団粒化土とは自然土の透水性や保水性を向上させるために化学的に安定化させた土として知られていますが、その地盤工学的な特性は未だ理解されて おらず、主要な建設材料として用いられる段階にはいたっていません。本研究では団粒化土と自然土である真砂土やセメント処理を施した土の工学的性 質や侵食性を比較しました。物理試験、一軸圧縮試験(養生期間7日間・28日間)、及び透水試験を各試料について行いました。新しい透水試験装置を使用 し、流出水の濁度を測定することで土の内部侵食を評価しました。また、団粒化土の微小構造をSEM(走査型電子顕微鏡)を用いて観察しました。

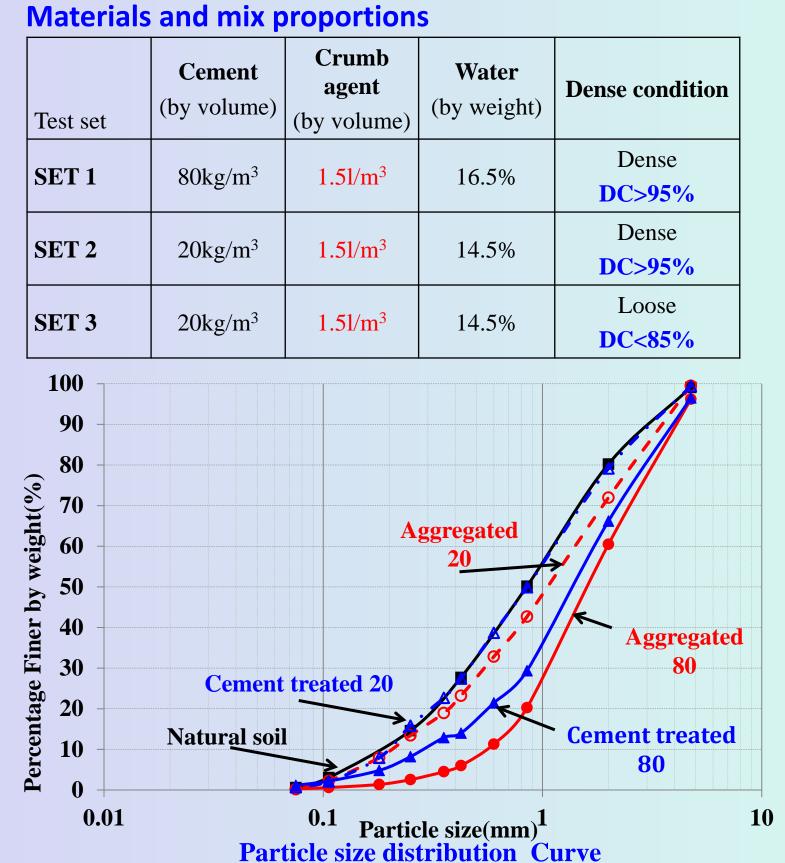
(1)Introduction on aggregated soil

Aggregated soil is a chemically stabilized natural soil, made by mixing cement (Hexavalent Chromium Soluble cement), polymeric liquid called crumb agent, and water to create three dimensional meshes like structure by attaching fine particles to larger particles.

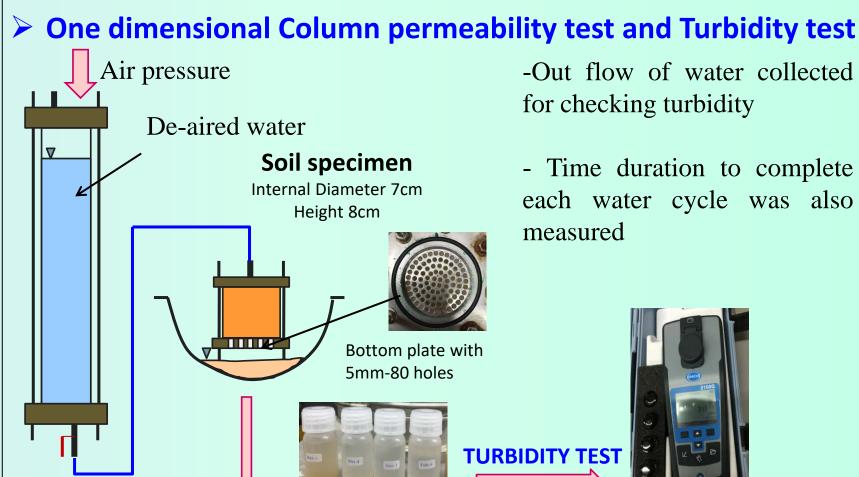


(allow water to flow)

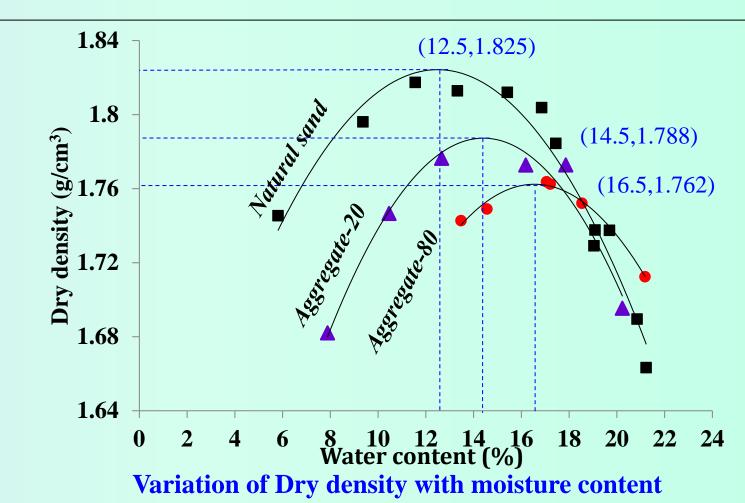
(2) Tests, Apparatus and testing method



- > Addition of crumb agent of aggregated soil has caused to formation of larger sized clusters than in natural soil and cement treated soil
- > When increase cement content flocculation ability is increased in both cement treated and aggregated soils ・セメントや土壌団粒促進剤を加えた団粒化土は自然土に比べ、大きい
- 塊を形成し、透水性が向上した。 ・セメント量を増加させると、どちらの試料についても凝集力が増加した。



Samples



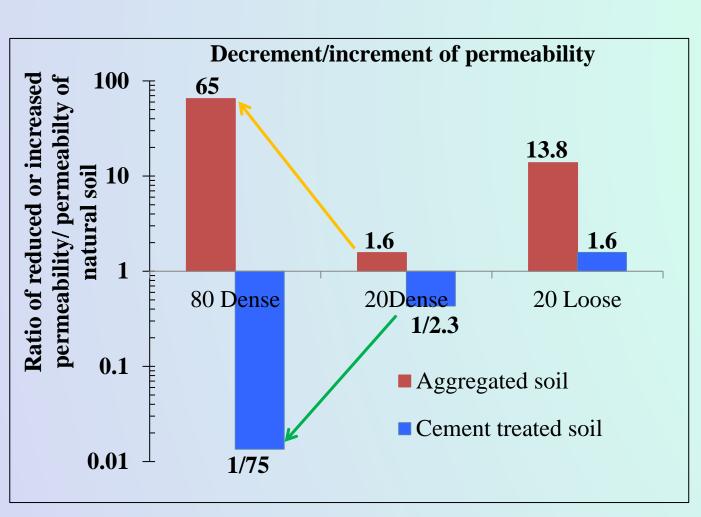
- > When increase the cement content of aggregated soil, the increase of voids reflects the decrease in maximum dry density
- ・団粒化土のセメント量を増加させると、最大乾燥密度の減少が空 隙量の増加に反映された。

(3)Test results

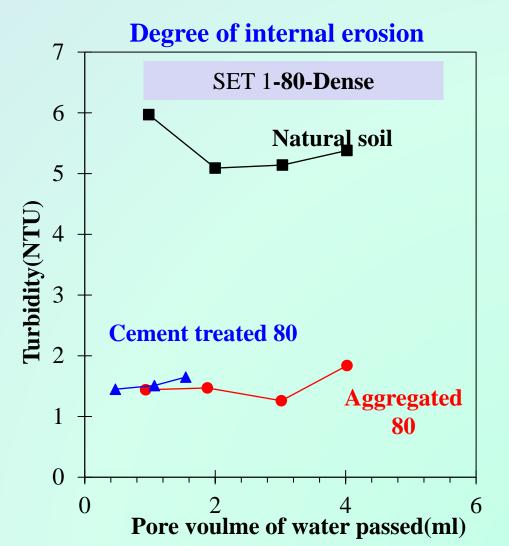
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Permeability test results Coefficient of permeability Soil type (cm/s) Natural soil 3.12E-5 SET 1 4.20E-7 Cement treated soil 80kg/m^3 2.03E-3 Aggregated soil **Dense** 2.51E-4 Natural soil SET 2 1.08E-4 20kg/m^3 Cement treated soil 3.94E-4 Aggregated soil **Dense** 7.48E-4 SET 3 Natural soil 20kg/m^3 1.17E-3 Cement treated soil 1.03E-2 Aggregated soil Loose

(retain water)

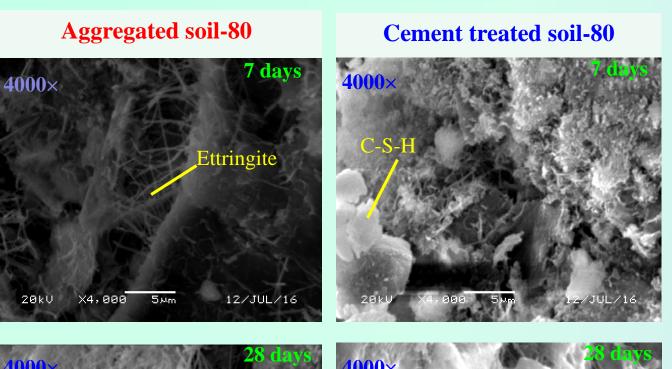


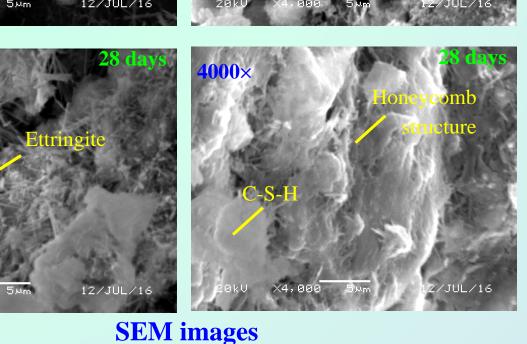
> Aggregated soil shows higher permeability in all three conditions due to larger amount of interconnected pores 団粒化土は全ての条件において空隙の相互連結によって 透水性が向上した。



- increasing the cement content permeability of aggregated soil is increased and the permeability of cement treated soil is decreased
- > Aggregated soil has severe condition to erode with higher water flow velocity due to higher coefficient of permeability
- > But it shows lower turbidity values which reflect higher erosion resistance even with higher flow velocity
- ・セメント量を増加させると、団粒化土の場合 は透水性が向上し、セメント処理をした土の場 合は低下した。
- ・団粒化土は透水係数が高いめ、間隙の水の 流速がくなるが、濁度の数値は低く、高い侵食 抵抗が見られた。

Behavior of Strength with curing time of aggregated soil and cement treated soil **Effect of degree of compaction Effect of cement content** 3500 3000 **X** Cement treated 20D **a** 400 2500 <u>a</u> **Cement treated 80D Aggregated 20D** rength 300 **돌**2000 **Aggregated 80D E** 1500 ₩ 200 ₩ 200 100 Waxim 1000 500 **Cement treated 20L Cement treated 20D Aggregated 20L Aggregated 20D** 25 **20** 25 Time (Days) Time (Days) ➤ Maximum strength of the aggregated soil depended **Aggregated soil-80 Cement treated soil-80** and enhance when increasing the curing time





- on the cement content and the degree of compaction
- > But the strength increment rate of aggregated soil with curing time was a little bit lower than cement treated soil
- > As shown in SEM images, a stabilized honeycomb structure has formed in the cement treated soil with 28 curing days, than in aggregated soil
- As a result, it shows a higher strength gain rate and lower permeability in cement treated soil
- ・団粒化土の最大強度はセメント量と締固め度に依存 し、養生期間を長くすると増加した。
- ・しかし、強度発現率はセメント処理をした土に比べて 低かった。
- ・SEM画像から、養生期間28日において、セメント処 理をした土の方が団粒化土に比べてより安定したハ 二カム構造を形成することが確認された。
- その結果、セメント処理をした土は高い強度増加率と 低い透水性を見せた。

本研究に関する担当研究室は桑野研究室です. 部屋は東京大学生産技術研究所B棟3階のBw-304

電話: 03-5452-6843

E-mail: kuwano@iis.u-tokyo.ac.jp

For further information, contact below. Prof. Reiko Kuwano, #Bw-304, Institute of Industrial Science

TEL: +81-3-5452-6843

E-mail: kuwano@iis.u-tokyo.ac.jp